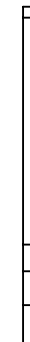
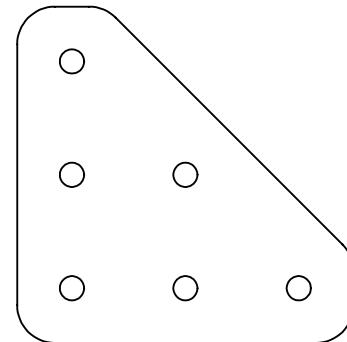
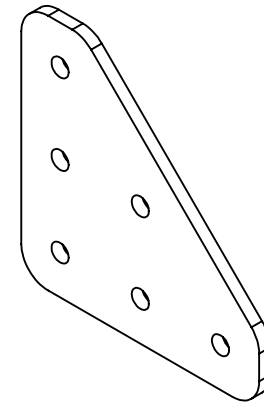
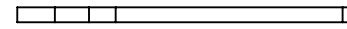


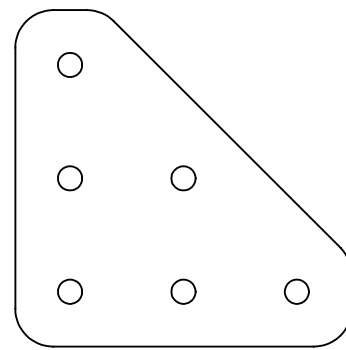
**NOTES:**

**UNLESS OTHERWISE SPECIFIED:**

1. **CAD:** USE ZT-HWA-00183(01).DXF FOR TOOLING AND MANUFACTURE. THIS DRAWING WAS GENERATED FROM A CAD DATABASE. QUERY CAD FILE FOR BASIC DIMENSIONS. IF A CONFLICT EXISTS BETWEEN THIS DOCUMENT AND ANY REFERENCED DOCUMENT, THIS ONE TAKES PRECEDENCE.
2. **DIMENSIONING:** ALL DIMENSIONS ARE IN MM. DIMENSIONING AND TOLERANCING ARE PER ASME Y14.5-1994.
3. **TOLERANCES:** UNLESS OTHERWISE STATED, FEATURE SIZE AND POSITIONAL TOLERANCES ARE AS FOLLOWS:
  - X ± 0.50 MM
  - X.X ± 0.50 MM
  - X.XX ± 0.50 MM
  - ANGLES ± 2°
  - ALL BEND POSITIONS: ± 0.50 MM
4. **MATERIAL:** ALUMINUM, 2MM THICK STOCK, TYPE 5052-H32
5. **FINISH:** SAND BLAST AND BLACK ANODIZE.
6. **PART CLEANINESS:** REMOVE ALL BURRS & SHARP CORNERS. CLEAN OFF ALL OILS, DIRT, OR OTHER CONTAMINANTS
7. **INSPECTION DIMENSIONS:** DIMENSIONS IN OVALS SHALL BE INSPECTED AT INCOMING INSPECTION.
8. **RoHS COMPLIANCE:** THIS COMPONENT SHALL COMPLY WITH THE EU 2002/95/EC (RoHS) AND EU 2002/96/EC (WEEE) DIRECTIVES
9. **CONTROLLED DRAWING:** NO CHANGES TO THIS DRAWING ALLOWED WITHOUT PRIOR APPROVAL FROM ZT AUTOMATIONS, LLC



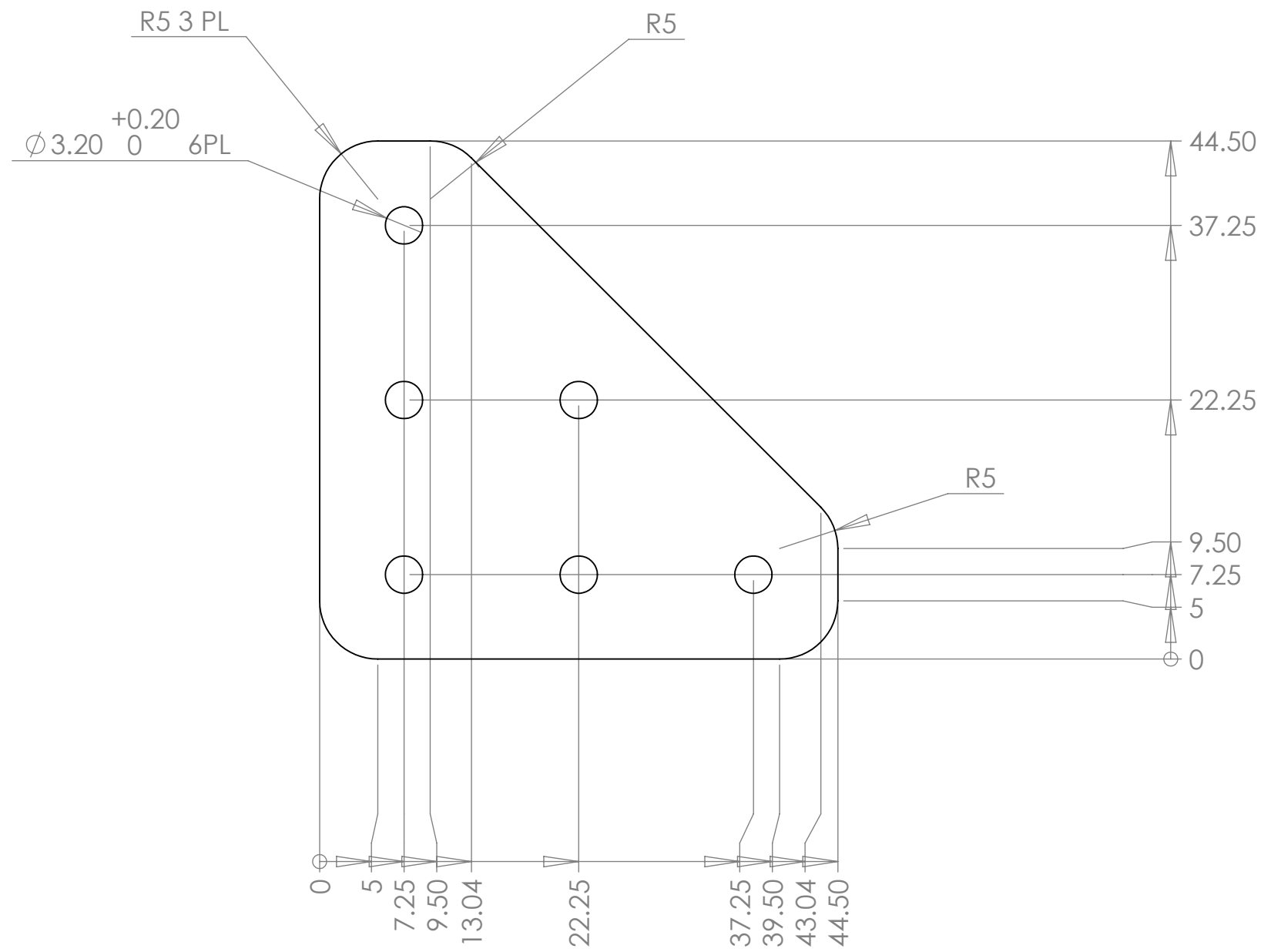
<p><b>LICENSED UNDER CREATIVE COMMONS CC BY-SA</b></p> <p>The information in this drawing is licensed under Creative Commons Attribution-Share Alike License. You may freely redistribute the content in this document and share it with others as long as the following criterias are met:</p> <p>1) The author of the document shall be credited as: ZT Automations, LLC - www.ztautomations.com                  2) Any changes that are made to this document shall be licensed under the same terms as this document (Creative Commons Attribution Share-Alike) with the original author credited.</p> <p>For more details, please visit Creative Commons at <a href="http://www.CreativeCommons.org/licenses/">www.CreativeCommons.org/licenses/</a></p>		<p><b>TOLERANCES:</b></p> <p>REFER TO NOTES FOR TOLERANCE INFORMATION.</p>	<p><b>TITLE:</b></p> <p>Sheet Metal, L Bracket, OpenBeam 1515</p>		
<p><b>SIZE:</b></p> <p>B</p>	<p><b>ENGINEER:</b></p> <p>Terence T.S. Tam (譚德成)</p>	<p><b>PART NUMBER:</b></p> <p>ZT-HWA-00183</p>	<p><b>REV</b></p> <p>01</p>		
		<p><b>DRAWN BY:</b></p> <p>Terence T.S. Tam (譚德成)</p>			
		<p><b>DATE CREATED:</b></p>			



1:1 SCALE  
FOR DXF GENERATION



10mm x 10mm SQUARE  
FOR DXF VERIFICATION



$\square$  0.12 (F)



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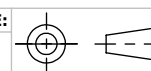
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TOLERANCES:

REFER TO NOTES FOR TOLERANCE INFORMATION.

SIZE:

B



TITLE:

Sheet Metal, L Bracket, OpenBeam 1515

ENGINEER:

Terence T.S. Tam (譚德成)

DRAWN BY:

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